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PATENTIN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant:	BLAZEK	Examiner:	R. DOAN
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Title:	FILE, PARTICULARLY NAIL FILE		

MARKED-UP COPY SHOWING CHANGESIn the Claims

Claims 11 and 25 are canceled without prejudice or disclaimer.

Claims 1 and 21 are amended as follows.



1. (Amended) A nail file, comprising a body, said body comprising first and second sides, first and second edges, a first end, and at least one abrading surface, said abrading surface comprising [at least one surface selected from the group consisting of an acid-etched surface and a sanded surface] an irregular texture having a roughness that varies from about 10 μ m to about 100 μ m, wherein said body, first and second sides, first and second edges, first end, and said at least one abrading surface are formed of a single, integral stratum, said integral stratum comprising glass.

21. (Amended) A method for making a nail file, comprising the steps of:
roughening a [glass] body comprising a single, integral stratum of glass so as to produce at least one abrading surface having an irregular texture with a roughness that varies from about 10 μ m to about 100 μ m, said roughening comprising at least one operation selected from the group consisting of acid-etching and sanding; and
hardening the glass body.

Please add new claim 26 as follows.

26. (New) A nail file according to claim 1, wherein said glass comprises hardened glass.